



Diethylene Glycol

| Test Description | Specification Limits | | Unit of Measure | Test Method |
|---------------------------------|----------------------|-------|-----------------|-------------|
| | Min | Max | | |
| Diethylene Glycol | 99.5 | | %(w/w) | |
| Water | | 0.1 | %(w/w) | |
| Acidity (as acetic acid) | | 0.005 | %(w/w) | |
| Iron | | 0.5 | ppm | |
| Ash | | 0.005 | %(w/w) | |
| Appearance | Clear | | Visual | |
| Specific Gravity 20/20°C | 1.117 | 1.119 | | |
| Distillation Range at 760 mm HG | 242 | 250 | °C | |

Comments: Physical properties are not monitored constantly.

Issue of revision date: 15.04.2013

Spec Version:1